

INSTALLATION INSTRUCTIONS

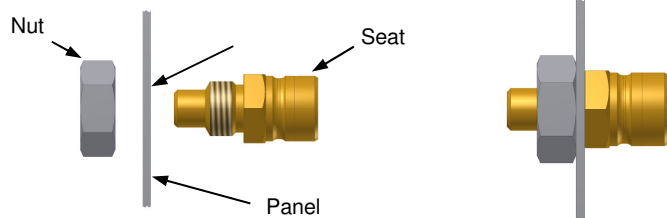
CoreMax[®] Access Valve Installation

Description: Installation instructions of the Nut-Panel Mount.

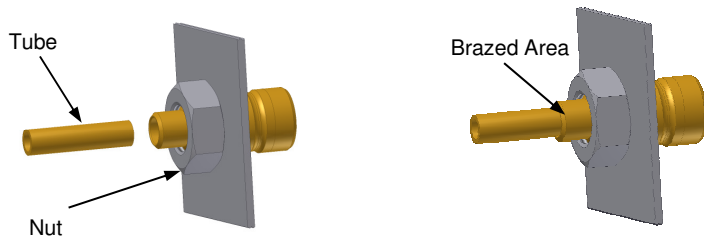
Nut Style Panel Mount

1. **CoreMax** Cores should remain in protective packaging until assembly is required to ensure cleanliness and eliminate damage. Just prior to assembly remove the **CoreMax** Core from packaging tray.

2. Insert seat thru hole in panel and thread nut onto seat.

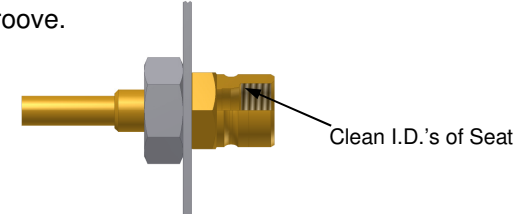


3. Braze SEAT ONLY onto tube or valve block before installing/threading Core into seat.

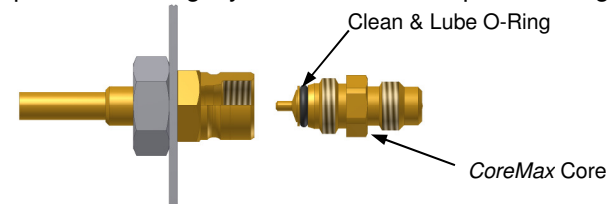


Example: Tube brazed to Seat

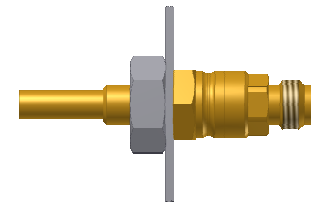
4. Make sure there is no contamination in the I.D. of seat, especially the o-ring groove.



5. Inspect the **CoreMax** Core to ensure the o-ring is free of contamination and foreign particulates. Lightly lubricate with compatible refrigerant oil.



6. Thread Core into Seat and torque clockwise to 8 ft-lb's.



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