

# REPLACEMENT INSTRUCTIONS

## KSMxxxx Main Seal Replacement RQD Valved In-Line Connector

### DESCRIPTION:

Main Seal Replacement for internally valved,  
RQD Connector.

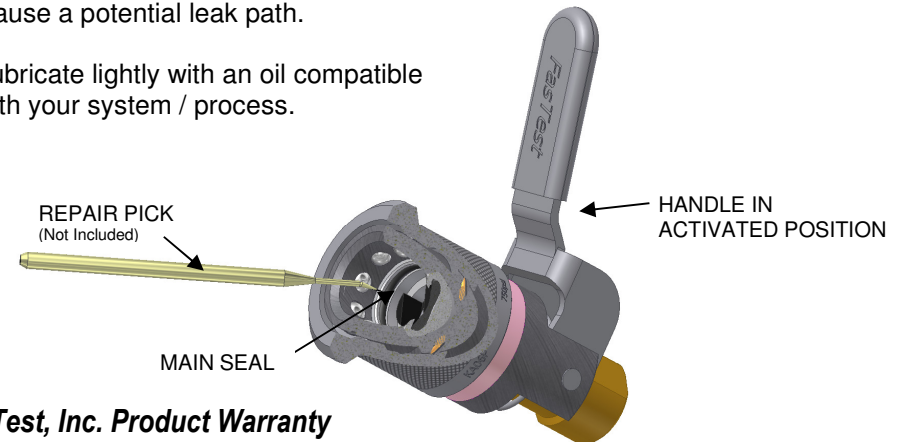


Please thoroughly read the instructions to properly replace the seal. The connector is designed to provide a safe, reliable leak-tight seal and connection when properly maintained and operated.

- The main seal is specifically designed for the application. DO NOT use any substitute seal.
- Follow the replacement instructions carefully.
- DO NOT use excessive force to replace seal as this may damage the seal or connector.
- Use caution when disassembling the connector.

### REPLACEMENT:

- 1) Have connector in its activated position. Piston should be forward for easiest access to the main seal.
- 2) Using a repair pick, or similar tool, remove the main seal as shown in the diagram. Exercise caution so as not to scratch or deform the seal groove. This could cause a potential leak path.
- 3) Using the same tool, work the replacement seal into the seal groove. Exercise caution so as not to puncture or tear the seal during replacement. This could cause a potential leak path.
- 4) Lubricate lightly with an oil compatible with your system / process.



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