

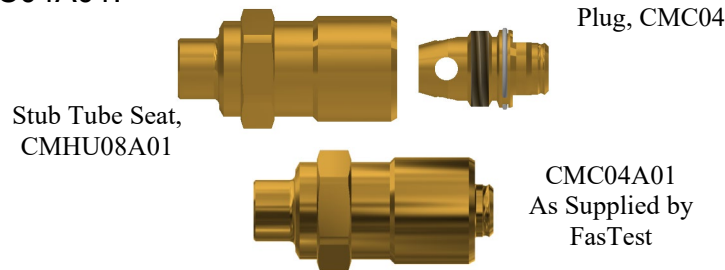
INSTALLATION INSTRUCTIONS



ZeroMax Access Valve, Stub Tube Seat Assembly, CMC04A01

Description: Installation instructions between Core and Seat.

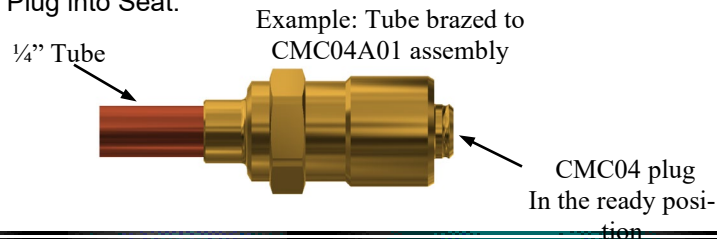
Please thoroughly read the following steps on properly installing CMC04A01.



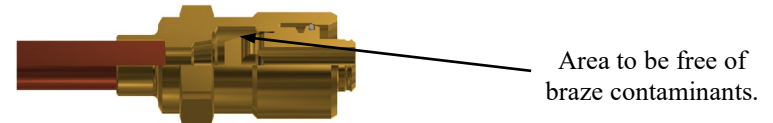
The CMC04 will be supplied installed in the ready position from FasTest. The supplied assembly part number is CMC04A01.

INSTALLATION PROCEDURE FOR ALL SEATS AND CORES:

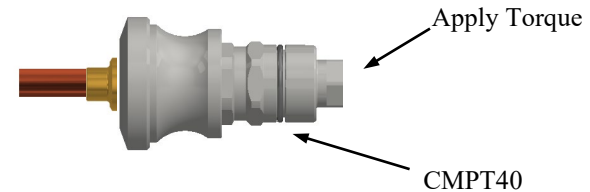
1. ZeroMax assemblies should remain in protective packaging until assembly is required, to ensure cleanliness and eliminate damage. Just prior to assembly remove the CMC04A01 assembly from packaging.
2. The assembly is to stay together throughout the entire process including brazing.
3. Braze CMC04A01 assembly onto tube or valve block before torquing the CMC04 Plug into Seat.



4. It is important that the i.d. of the seat remains clear of brazing debris.



5. Process thru the CMPT40 tool. Once processing is complete, torque the CMC04 plug into the CMHU08A01 seat, using the CMPT40 tool and torque tool, SCFTP0720 cordless torque driver or SCFTM03 manual torque wrench.



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